





There's a jump rope song that kids have been singing for ages. I heard it recently and it really brought me back. It goes, "The postal worker dropped some things \) Let's help him pick them up

One letter \) Two letters \) Three letters \) ... Ten letters \)

Thank you sooo much \)"

It's very cute. But is that one letter the only thing a postal worker loses?

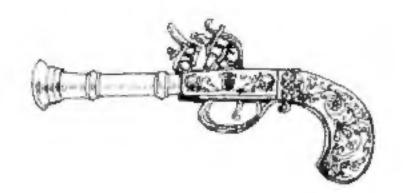
Honesty \) Youth \) Friendship \) Freedom \)

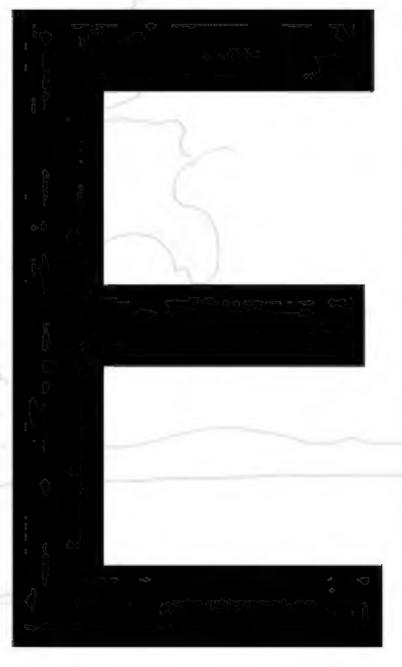
The gleam in his eyes \) His spirit of adventure \)

Thank you sooo much (bawling) \)

Let's get volume 80 started!!

-Eiichiro Oda, 2015





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



Straw Hat Crew · 装わらの一様・

Tony Tony. Chopper

ニートニー・チョッパー

「トリノ王国」で、*強い薬。の研究に励み 再合流を果たす。

【船医 懸賞金508】



Monkey.D.Luffy

モンキー・D・ルフィ

【船長 懸賞金4億日】



Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの文・ドラゴン が居るバルティゴを経て、合議。

【考古学者 懸賞金8000万度】



Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のブライドを捨てミホークに何の教えを乞い、合流を果たす。

(地間以 型面含1/02000万形



Franky

フランキー

「未来国バルジモア」で、自身に改造を加え、*アーマードフランキー。となり合流。

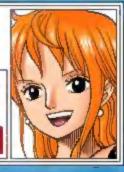
【船大工 懸賞金4400万形】



Nami

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を挙び、合流。

【航海士 愿實金1600万形】



Brook

ブルック

手長族に備まり見世物となるも、大スター *ソウルキング、ブルックとして合流。

【音楽家 懸賞金3300万郎】



Usopp ウソップ

ポーイン列島にて、*風撃の王韓。になる 路、ヘラクレスンの数えを受け合流。

【狙擊手 懸賞金3000万樓】



Shanks

シャンクス

四皇。の一人、 你大なる航路。後挙 *新世界。にて、ルフィを持つ。

| 赤髪海賊団 船長|



Sanji サンジ

「カマバッカ王国」にて、新人類等法の使い手達と戦い、更なる成長を達げ合流。

【コック 悪賞金7700万8】



足の兵隊からこの国の「闇」を知り、小人族と共に自由を取り戻す戦いに参戦する事に。仲間達がDQF幹部遠を撃破し、残すは元凶・ドフラミンゴのみ。ルフィは「ギア4」を発動、ドフラミンゴを激戦の末倒し、ドレスローザをドフラミンゴの支配から解放するのだった。一行が自由を取り戻す戦いに勝利した頃、ナミ達は謎の島で謎の敵に襲われていて…。そして「百獣のカイドウ」もその姿を遂に現し、世界に不穏な空気が流れ始める…。

The story of ONE PIECE 1>80



モンキー・ロ・ドラゴン [革命軍 線的令官]







[李寧重 芒子]



藤虎(イッショウ) 【海軍本部大将】



、大参謀。つる



仏のセンゴク [海軍本部 天皇母]



「ハートの海相団船長」



【DOF ♥元幹部】



【手長波XXX板ホクザー】



【バルトクラブ船長】



[ヨンタマリア大船回復信]



【美しき海賊団船長】



【ドンキボーテ海風日 船里】





[八宝水第13代目練業]



【トンラック版トンク兵団兵長】



[トジタック版 望安]





【ドレスローザ元国主】



キュロスにはなの方面 [レヘッカの父]



レベッカ 「剣闘士(リク堂の葉)」



ヴァイオレット 【リク王の次女】



「ワノ協の等」



[77節の質]

Story . あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは魚人 島を経て、遂に最後の海、新世界、へと辿り着く!!

麦わらの一味はPH島で偶然再会したローの提案で、四皇を倒す為の「海賊同盟」を 結ぶ。四皇と繋がるドフラミンゴを捕らえる為、ドレスローザに潜入した一行は、片ノ

ONE PIECE

vol.80

がいまくせんげん

CONTENTS

第796話 美隊さんの決	意、———— 008
第797話 トレベッカ、一	029
第798話 、ハート。 ——	047
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第800話 * 子分盃 、 ——	083
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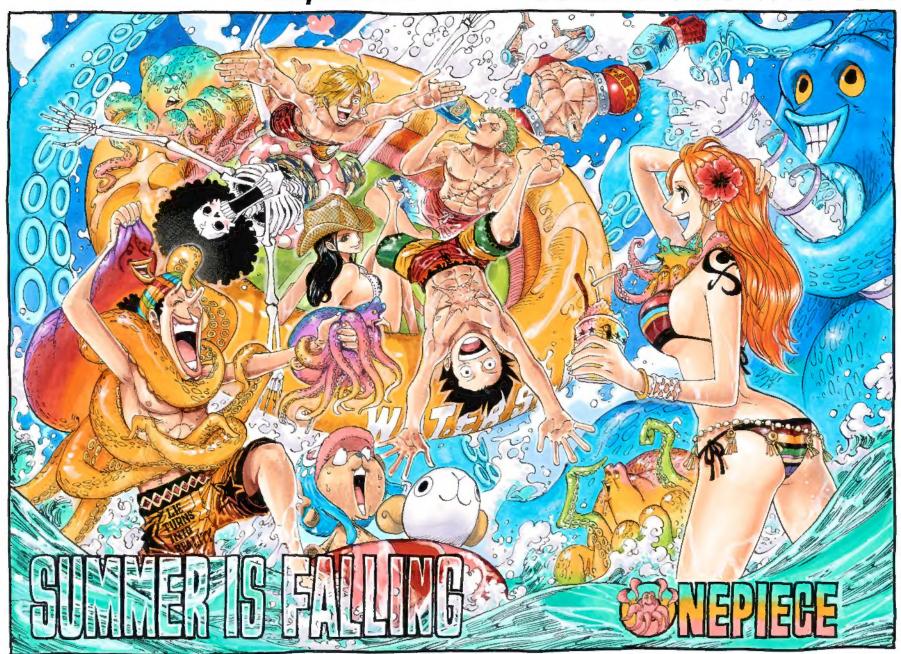


※今巻はストーリーの構成上、 11話収録されています。 Hereafter, 80 volumes will start.

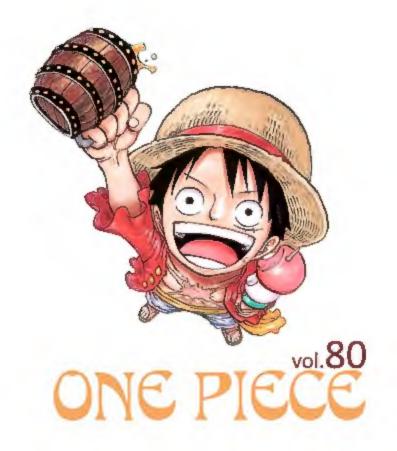


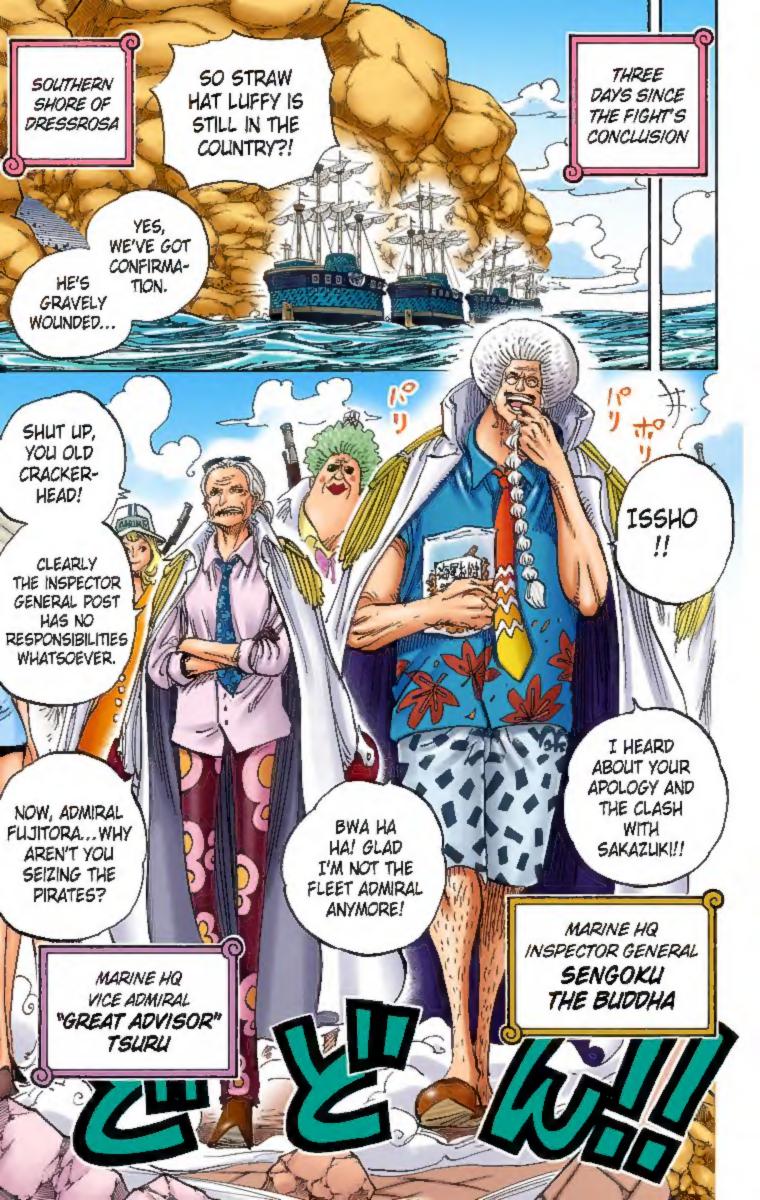
Chapter 796:

SOLDIER'S CONVICTION



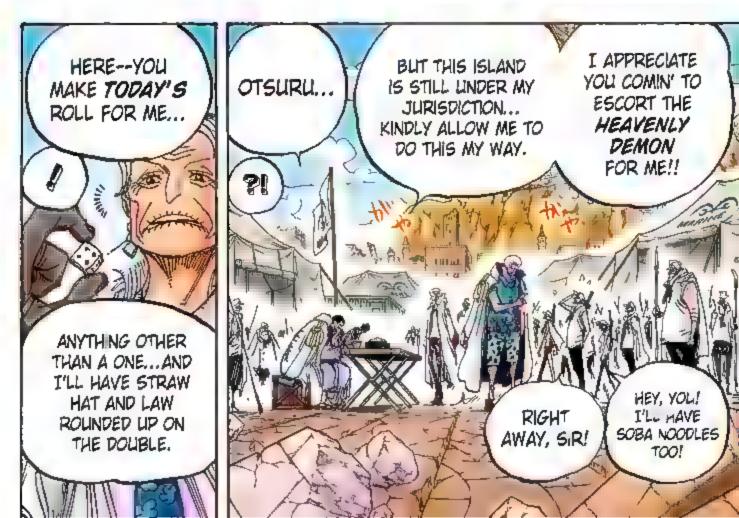
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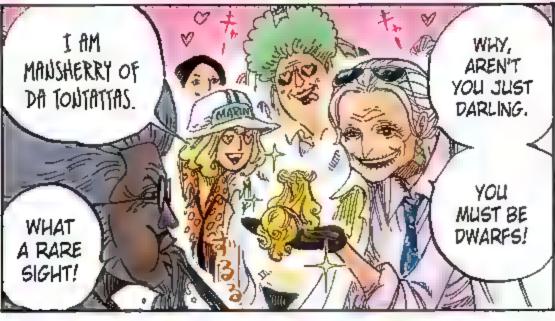




















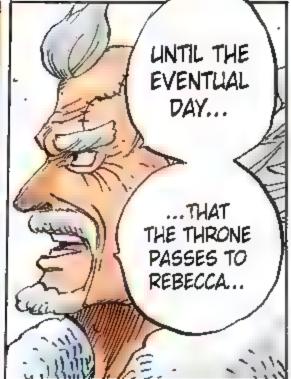


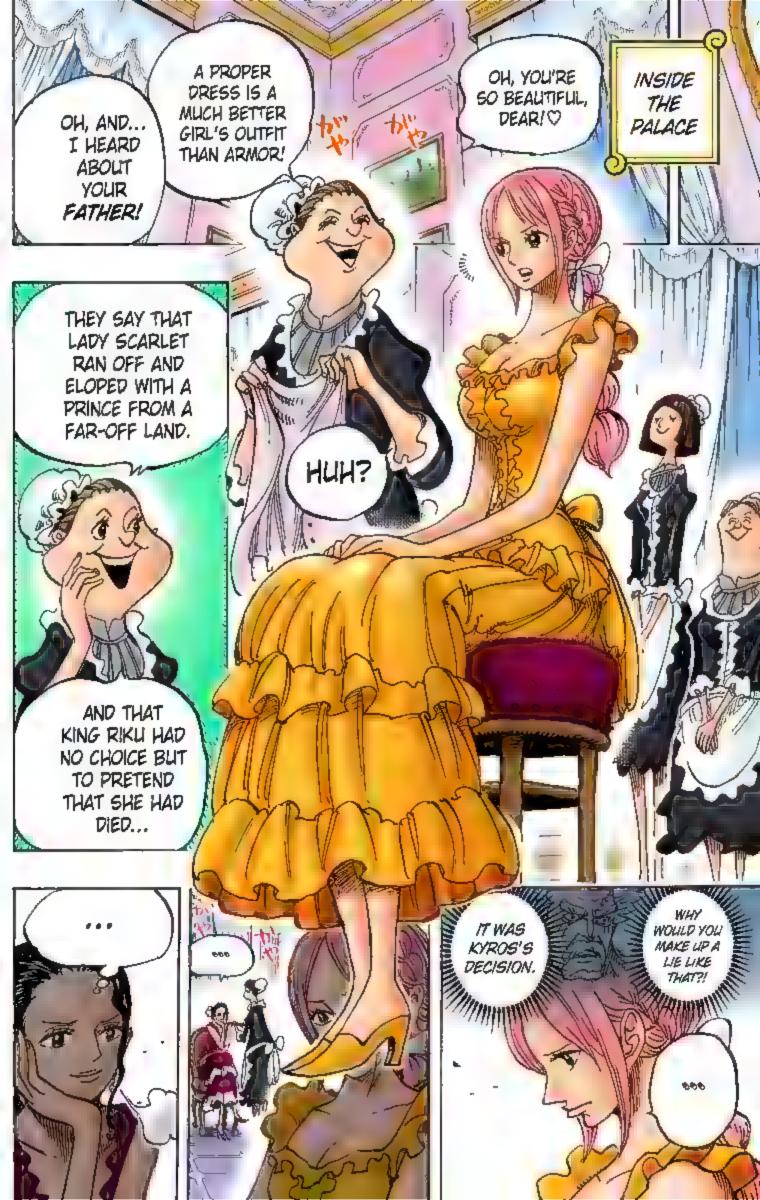






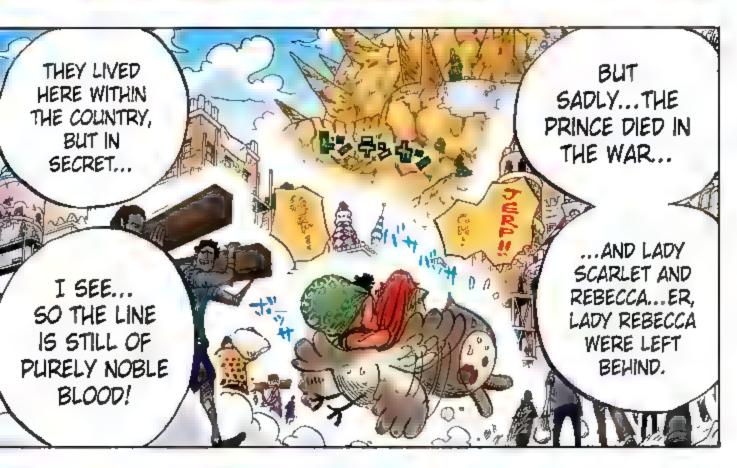
































DRAW SOME



CONTAINS ...

I SEE. SO YOU CAN

USE "DONORS" TO

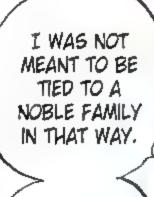












SO THIS IS FOR THE BEST. I HAVE A CRIMINAL RECORD AND A LOW UPBRINGING...





I SPREAD
THE RUMOR
BEFORE IT COULD
BE REVEALED
THAT I AM HER
FATHER.















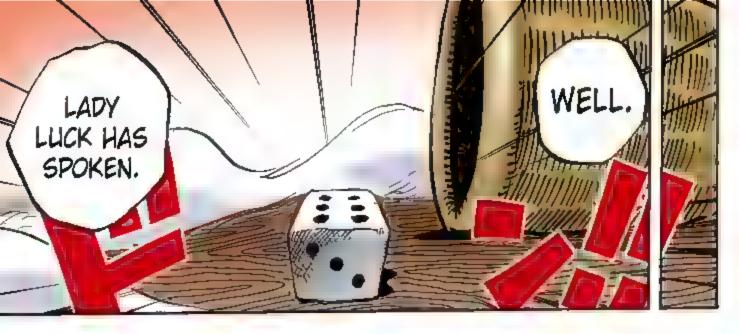












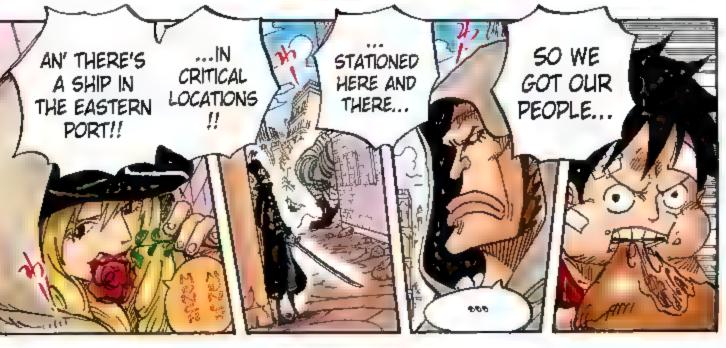








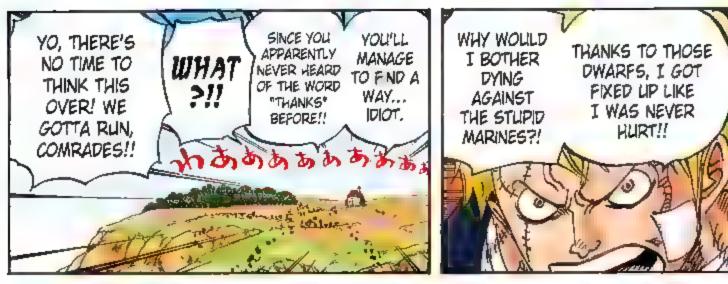




















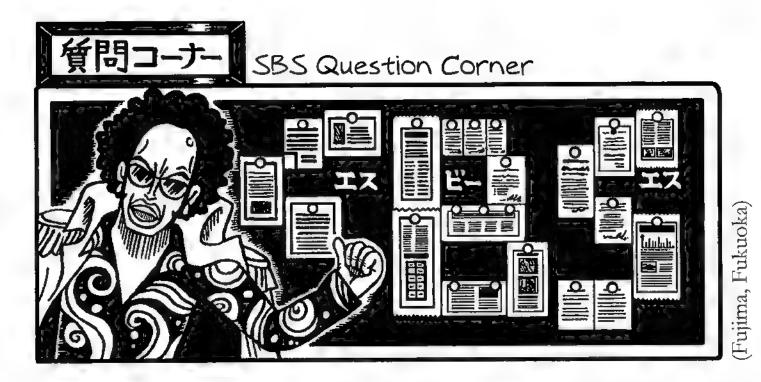












Q: Hello, Odacchi. I'll be frank with you. When Brannew mentions the "man previously described" in Chapter 700, Volume 70, who is he talking about? Is it someone we've already seen?



--Someone who wants Odacchi to say "Start the SBS"

A: Aww, what a nice pen name. What's that? You want me? To start the...? Oh!! It already started!!! \(\frac{2}{3} \)
Okay, let's GO.
Yes, the final warlord shall be revealed in this very BOOK.
Check out Chapter 802, scream your lungs out, and look forward to what this character does in the future.

Q: What does the "SOL" on the one-legged soldier's hat mean?
--Takaaki T.

A: It's short for "Soldier."

Q: Can you turn into Hentai Kamen (Pervert Mask), Odacchi?

--Takaaki T.

A: I can.

Q: Why is Corazon's fruit called the Calm-Calm Fruit?
--Takaaki T.

A: Because that is the adjective that describes no wind and quiet waves on the sea.





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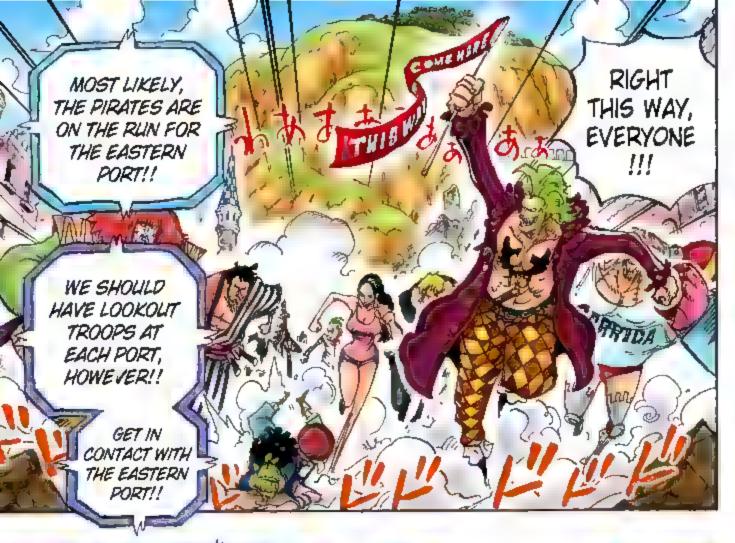


Chapter 797: REBECCA



REQUEST: "MEMBERS OF G-5 CELEBRATING SMOKER'S RETURN TO DUTY WITH A COTTON CANDY PARTY" BY SHEENA FROM AICHI



























IT IS TIME TO ANNOUNCE THE RIKU DYNASTY'S RETURN TO THE THRONE.



00.

























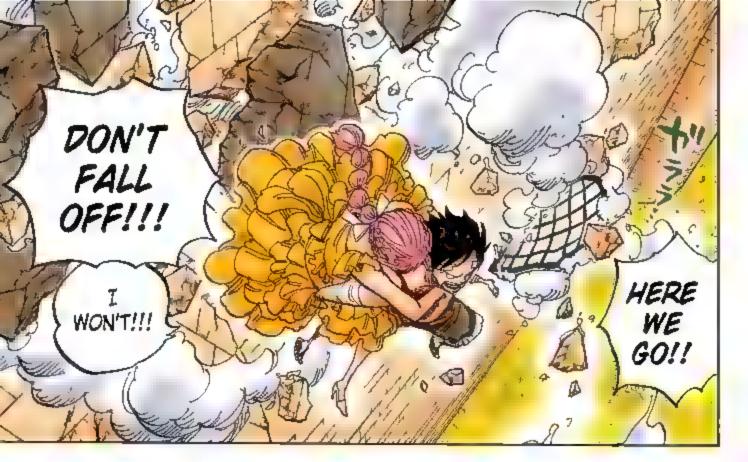






















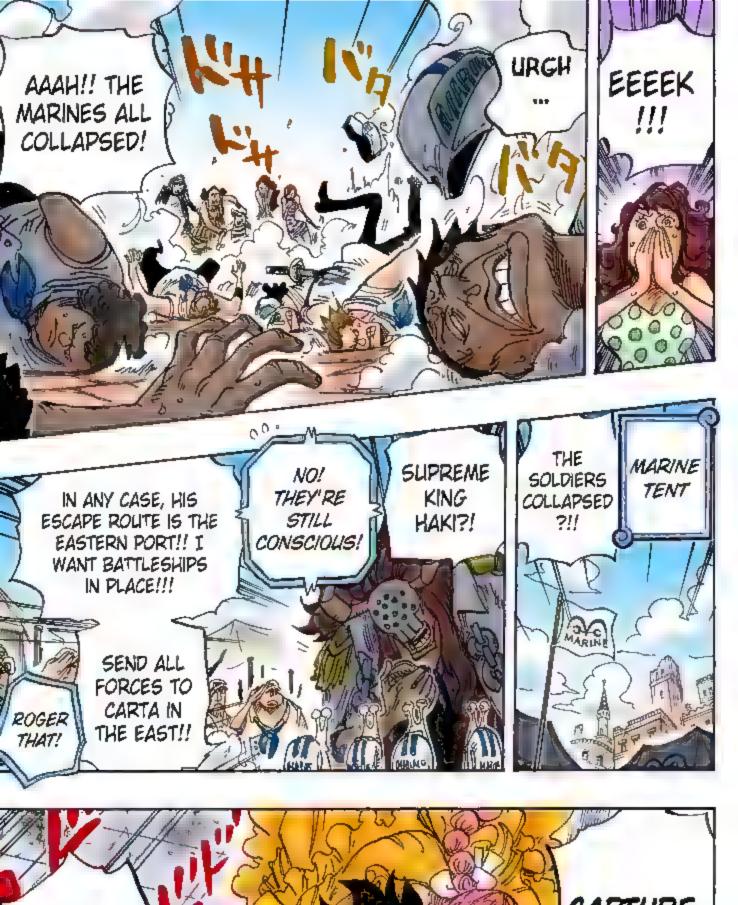


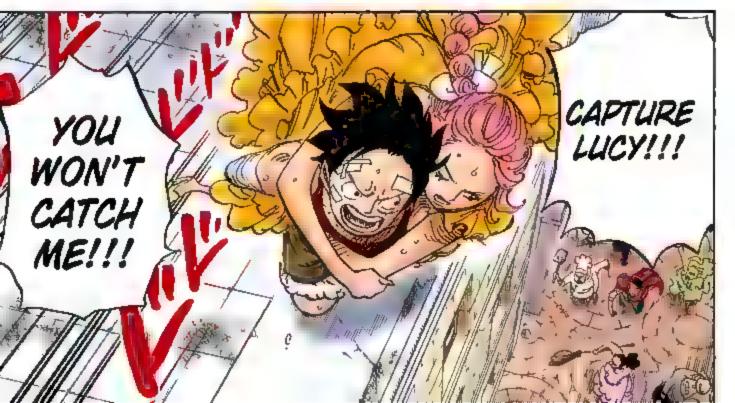


















































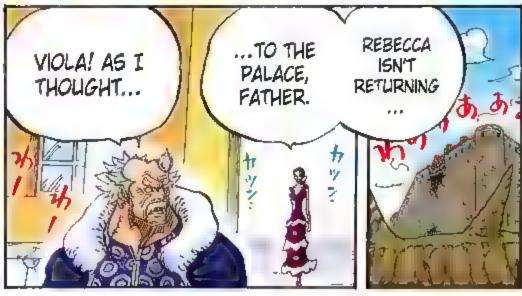






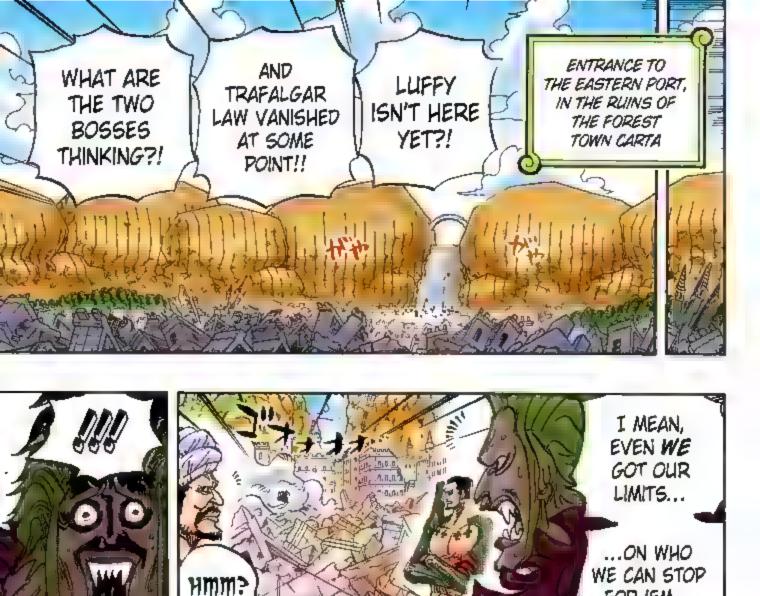




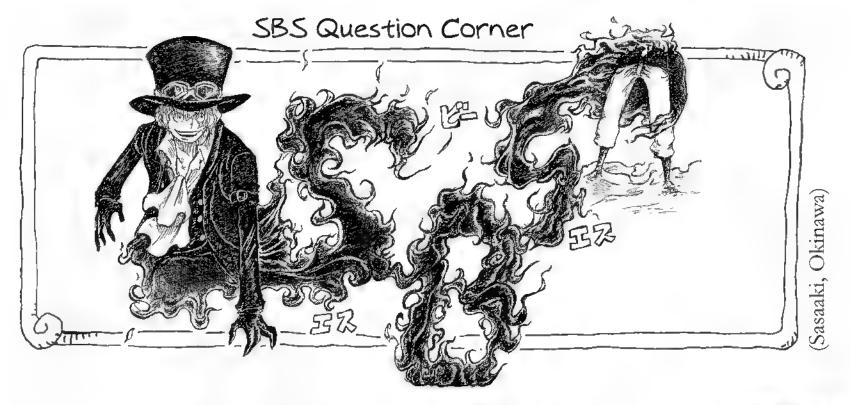










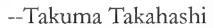


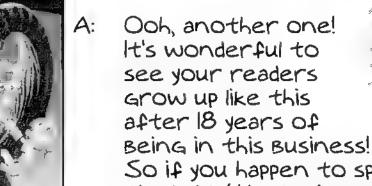
Q: Ever since I started watching One Piece, I've been wondering why Sanji calls Nami "Nami-san," and Robin "Robin-chan" in Japanese? Robin's the older one, so she should get more respect!! Is there a deep meaning to this?!



--Miracle ♪

- A: I've never really thought that deeply about it. Recently, one of my staff members asked an interesting question. He said that as women get older, they like to be treated as though they're younger, and they like to be treated older when they're young. He asked if Sanji realized that, and was acting accordingly. So I said, "Y-yes. Absolutely."
- Q: I have a report to make! I was once printed in the fan art section of Volume 19 under the name "YapotPapi." Well, now I've made my debut as a manga artist, although my area is in educational manga, not entertainment.



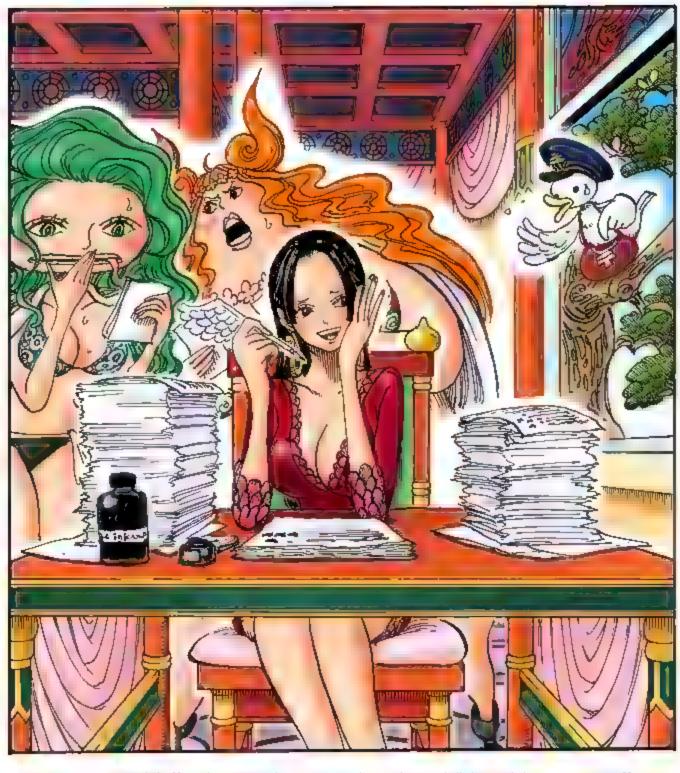


YapotPapi, Miyagi)

So if you happen to spot the Book on the left (Mysteries of the Dinosaurs, Takuma Takahashi) in the store and you want to learn more about dinosaurs, check it out! Find our crewmate's Book!



Chapter 798: HEART



REQUEST: "HANCOCK WRITES A LETTER TO LUFFY"
BY LHAMS FROM SAITAMA























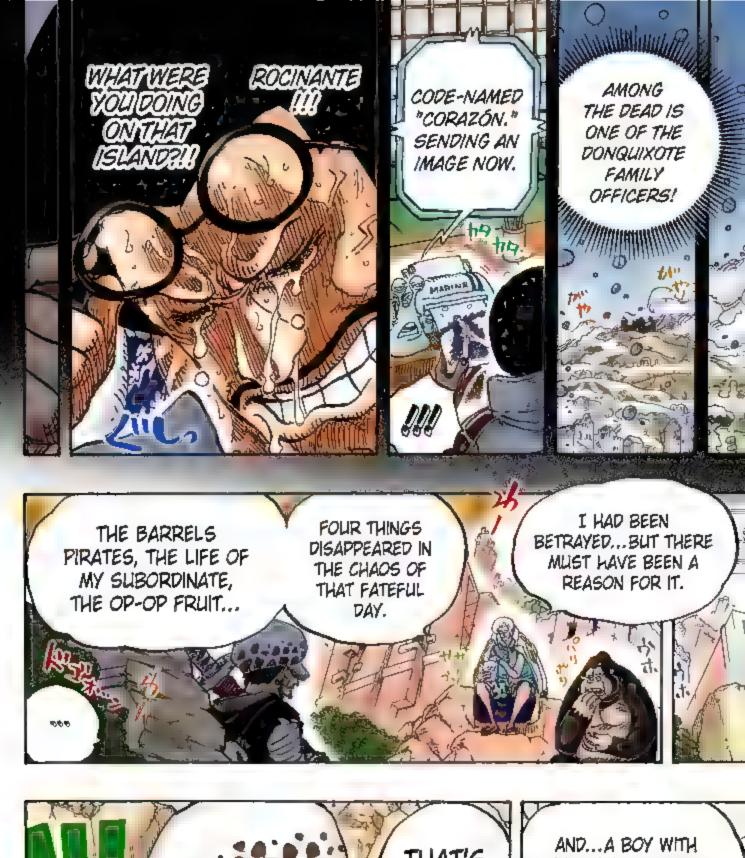




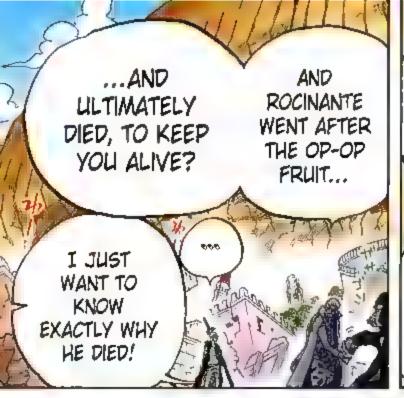


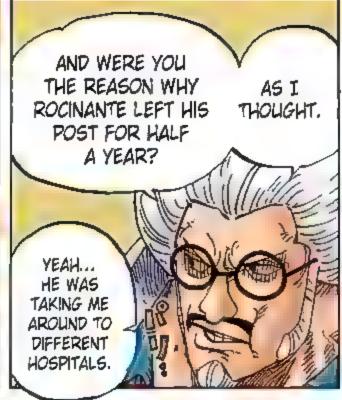


























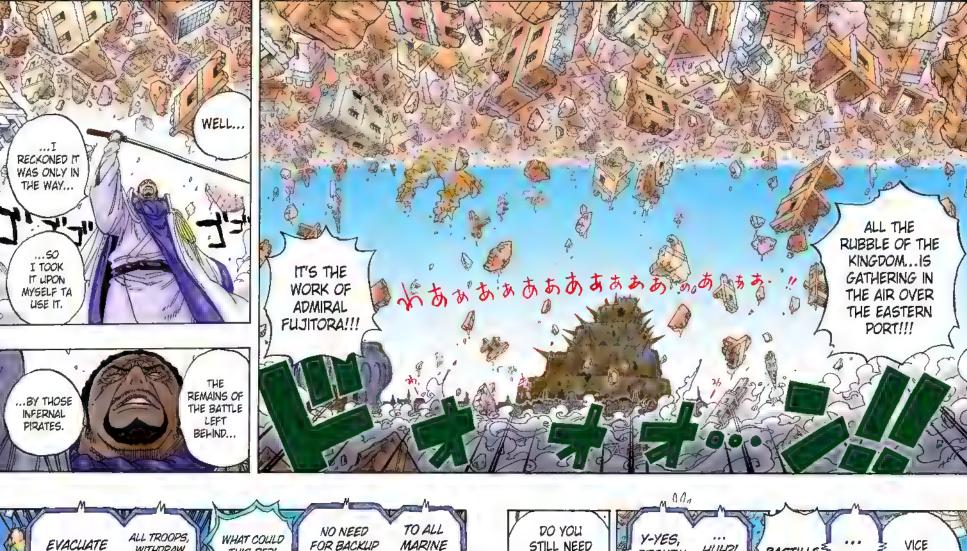




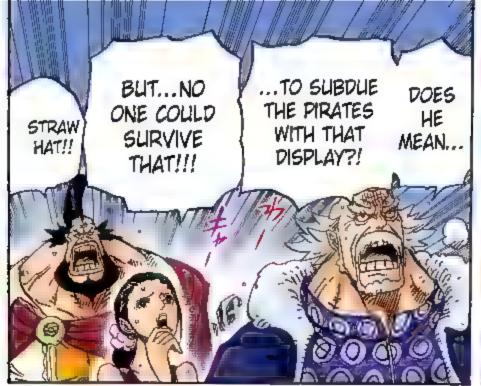






































(Michi Nakahara, Tottori)

- Q: Odacchi, I'll give you a nudie mag if you answer my question! Sanji will not allow people to leave food scraps behind, but what if a woman does it?

 --Smoker's Cigar
- A: He'd probably eat the scraps off the dish once he took it away. Now where's my nudie mag?
- Q: When Robin blooms more hands, there are petals in the air all around her. What type of flower are those petals from?

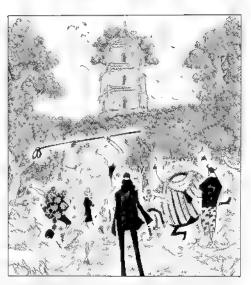
--One Piece Fanatic

- A: That's quite a question. They just "fluff" out of nowhere and make her moves look graceful and elegant, so they're called Flufflowers. They just fluff into Being. Now where's my nudie mag?
- Q: Hi, Mr. Oda. I wanted to ask you something. The cover of Chapter 518 is called the homeland of CP9, but it reminds me quite a bit of the eastern tower on Jiangxinyu Island in my hometown of Wenzhou, China. Did you model it on that?

 --Haowii, Friend of Shrimp
- A: Oooh, that is the very tower. Having grown up in the kung-fu movie generation, I wanted CP9's training ground to be a Chinese-looking locale, and I think that's how I arrived at that image. I figured I was choosing a place in a far-off land, so the thought that a One Piece reader is there too brings me great joy. Thanks for the letter.









Chapter 799: FATHER AND SONS



REQUEST: "SABO CRACKS WALNUTS FOR HUNGRY SQUIRRELS" BY NODA SKYWALKER FROM OSAKA















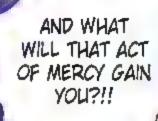












I'M
DISAPPOINTED!!
HOW CAN
YOU BE SO
ILLOGICAL?!



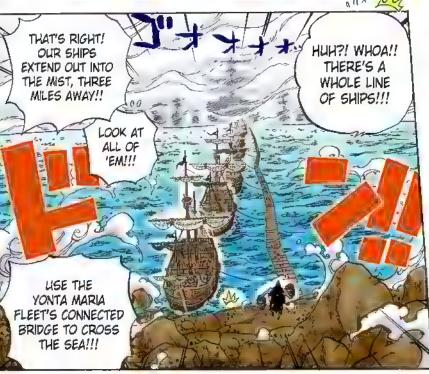


































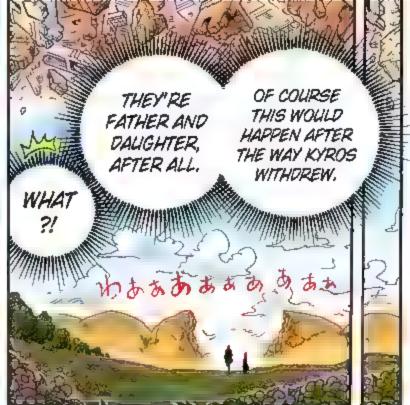




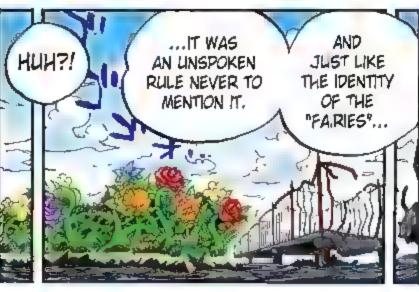










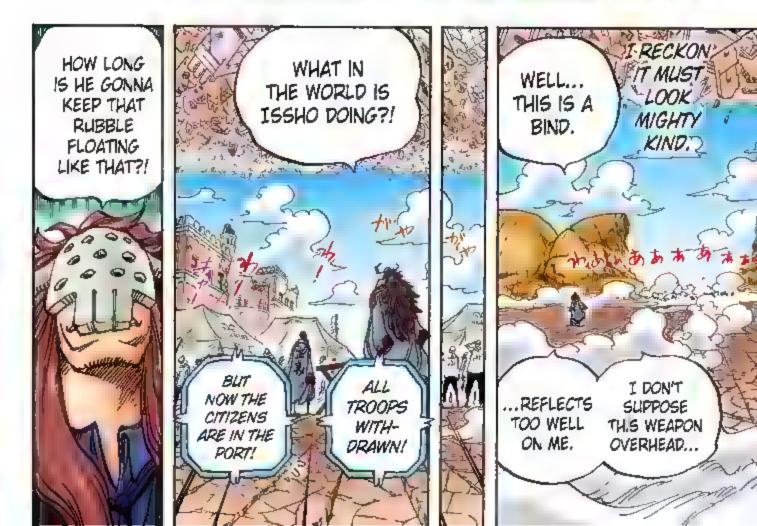




















...OF 56 LUFFYLAND!! MY ya Gotta SHIPS IN ALL! YONTA MARIA WE HAVE DA THEY WILL FLEET IS LET US CHIEF TONTA'S SURELY BE AN COMPOSED... JOIN UP! PERMISSION! AID TO YOU! JOIN IE SAVAGE SURMOUNTER 人族(トンタッタ) AID? 经数支配者 オオロシブス















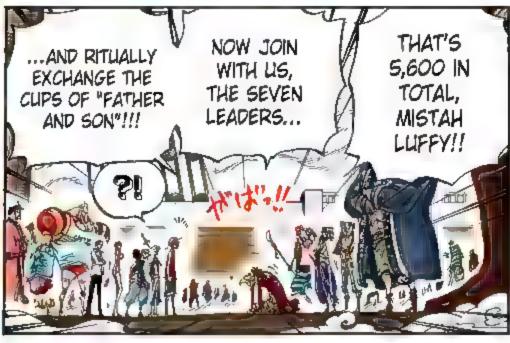


BARTO-

LOMEO!!









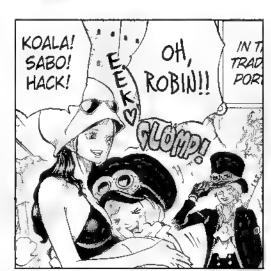
SBS Question Corner



Q: I fell in love with Koala the moment that she hugged Robin! \(^o^)/ How exactly did Koala, Sabo and Hack come together?

--One Piece Fanatic

A: A lot of people seem curious about this, but that is three life stories to tell. It would never end if I got









started on that. First, Sabo was ten years old when Dragon rescued him. As he met more revolutionaries and learned about what was happening in the world, their ideals resonated with his own. It was around that time that he met Hack, who was teaching fish-man karate to the orphans taken in By the Revolutionary Army. But while Sabo had no memory, he was already beyond the need for lessons in fighting. He took Dragon as his master, showed his skill in Battle, and grew frightfully strong. When he was 13, a 14-year-old Koala joined the Revolutionaries through Hack's introduction. After some time, she learned fish-man karate from Hack and became an assistant instructor. Careful. watchful Hack and Koala were a good match for Sabo, and they were assigned various missions as a team. That's about the order

of events that brought them together. There's a bit more elaboration in the anime, but there won't be time to tell the entire backstory, so go ahead and imagine it for yourself.



Chapter 800: SONS' CUPS



REQUEST: "THE SEVEN GOATS DESPERATELY TRYING TO KEEP PRINCE SANJI FROM KISSING SNOW ROBIN" BY I FEEL LIKE LAW'S REACTIONS ARE GETTING MORE EXAGGERATED FROM SAITAMA























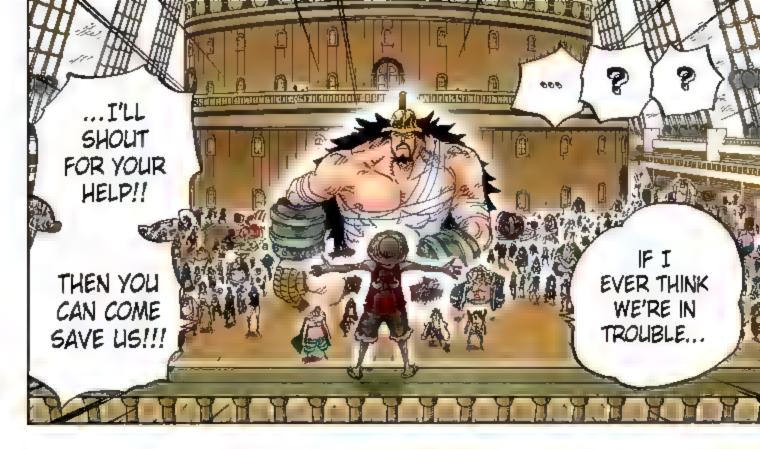














I DON'T
HAVE TO BE A
BOSS OR A
GREAT PIRATE,
RIGHT?!

IF YOU'RE IN TROUBLE, CALL FOR US!! WE'LL COME AND HELP YOU!!!





















IF WE'RE

EACH DOING

















THAT THERE'S A PARTING GIFT, STRAW HAT.

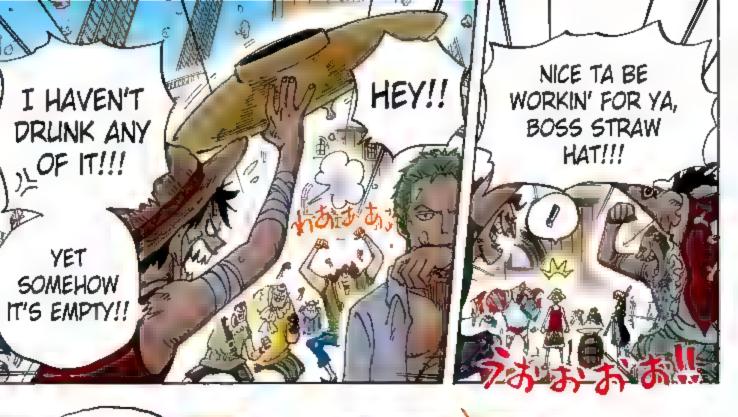






































I DON'T REALLY HAVE THE RIGHT TO CHASE Y'ALL...



BUT FOR I'M
CLEANIN' UP HOPIN' TA
THE GOV- KEEP TH 5
ERNMENT'S UNDER
MESS... WRAPS.







ALL RIGHT,

YOU LOUTS!!

** COLORING CORNER FIX



Chapter 801: OPENING SPEECH



REQUEST: "CAVENDISH AND HIS HORSE FARUL CULTIVATING ROSES" BY SAKURA FROM CHIBA



















THE KING HAS RETURNED, AND PEACE LIES AHEAD. ...LEAVING ONLY THE TRUTH IN YOUR EARS. THUS THE CURTAINS
ARE DRAWN ON A
NAMELESS SCENE,
LONG, SAD
AND WITHOUT
FANFARE...

I WOULD LIKE TO PROPOSE...

...A SUGGESTION TO YOU, GOOD PEOPLE...







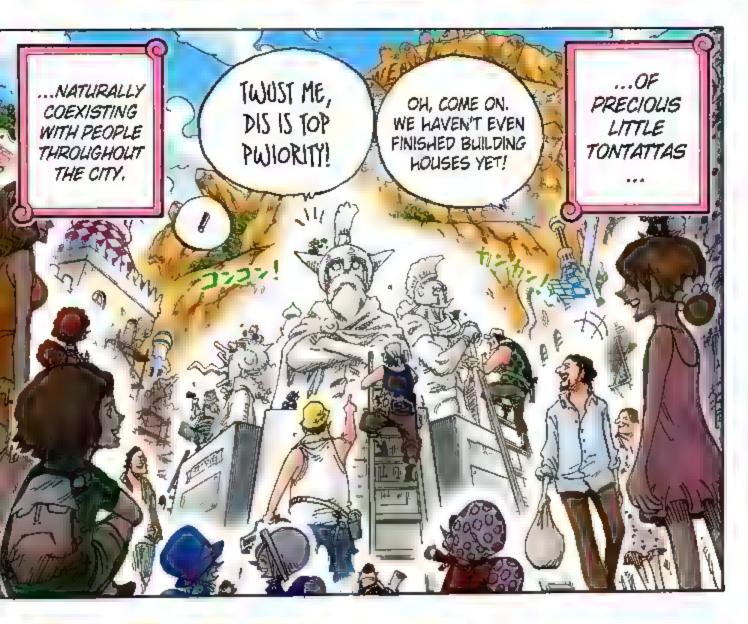








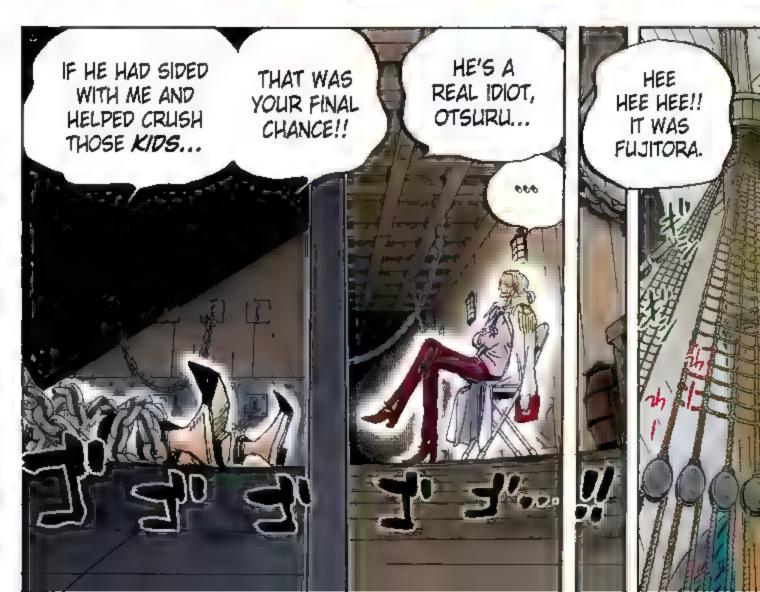




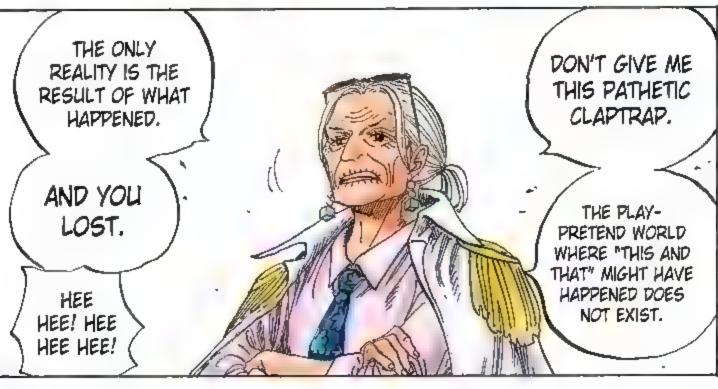














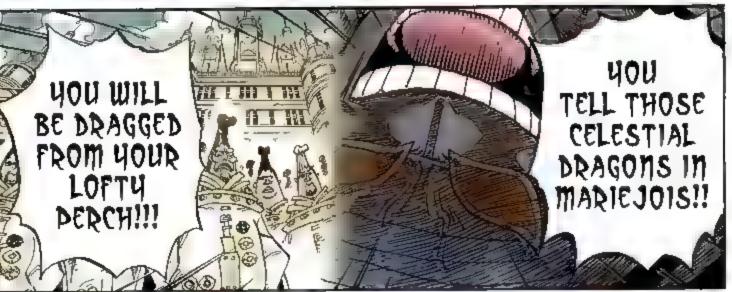
OH, THERE'S NO GETTING THE BEST OF YOU, IS THERE? HEE HEE...













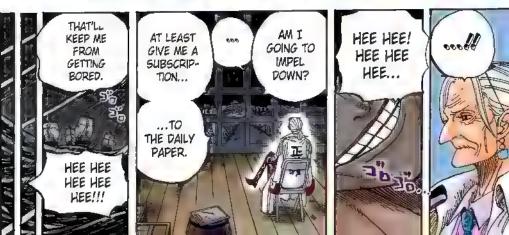






















MADE A

VIVRE CARD

FOR ME.

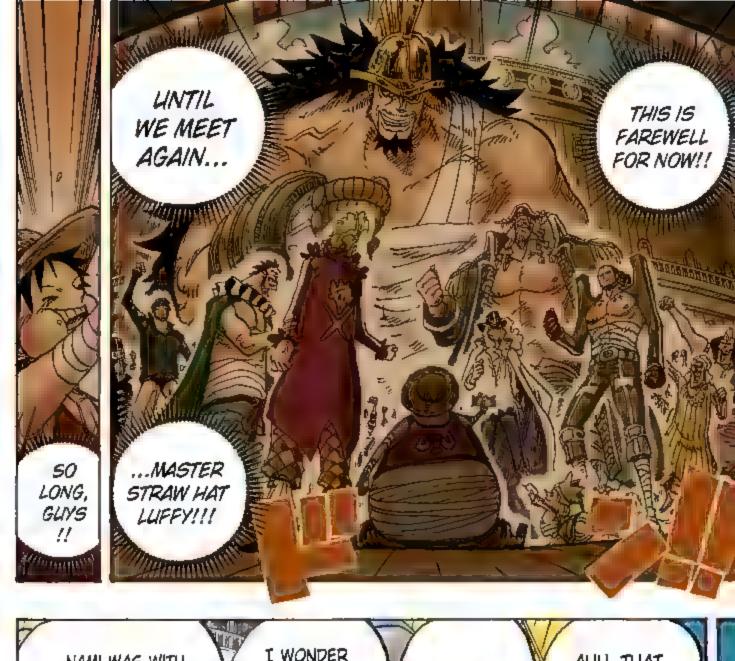
THAT MISTAH SABO?

HE'S CONSIDERATE,

POWERFUL ...

WHATTA GUY!!





















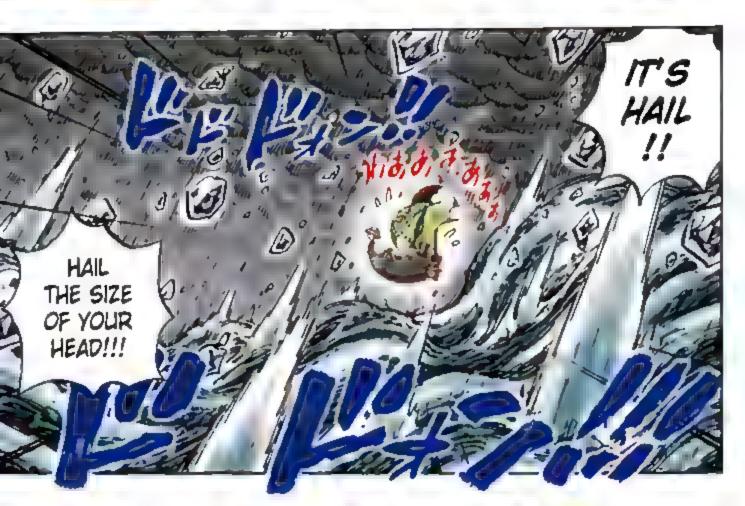
Chapter 802: ZOU





































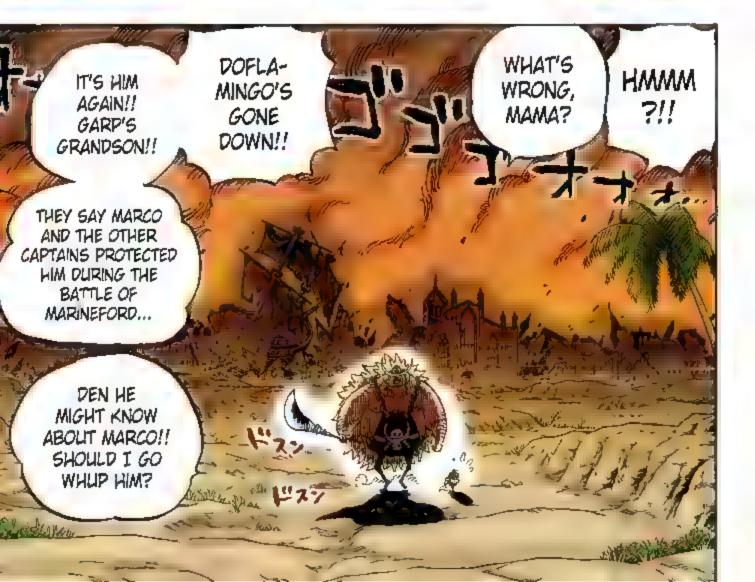








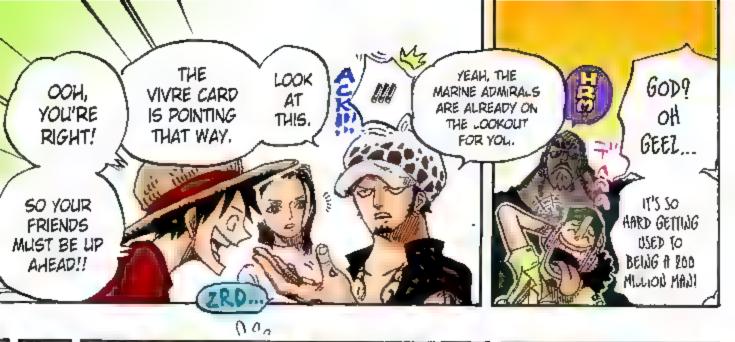




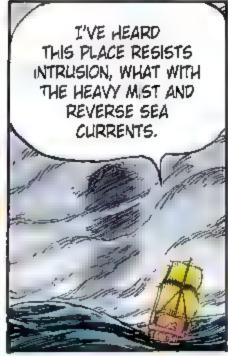
















0 00





*NOTE: ZOU IS THE JAPANESE WORD





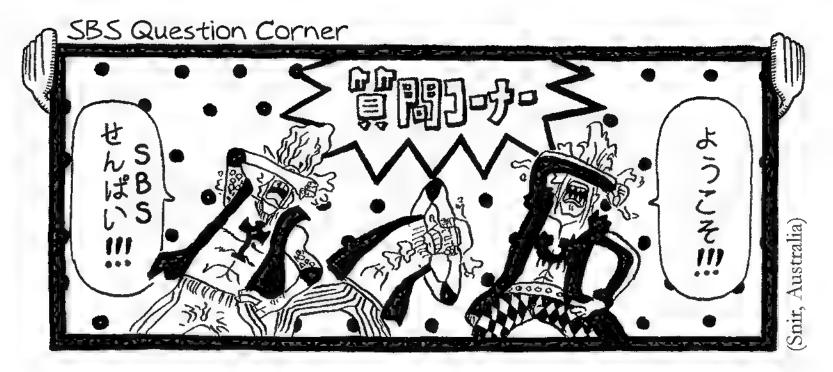












Q: In the flashback to the Corrida Coliseum in Chapter 794, Luffy says,

"Bwat hadda gug thod yuza deah!!!
Whah kuh bom da flubba ahh ga ueaahh!!"
What exactly is he trying to say? If I could interpret, it would be "What the hell, I wanted to spend so much more time with you!!! Man...Odacchi's obsession with big boobs is crazy, right?" Is that correct?

--Shuntamu from Kumamoto

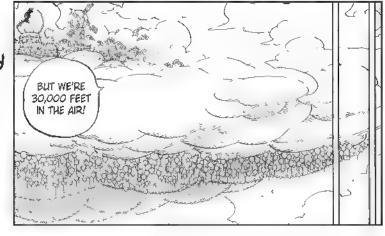
A: Bzzt, wrong. The latter part was so wrong, it practically defies belief. The correct answer is this: "What the hell, where have you been all this time?!! I was so sure you were dead.

I'm so glad. By the way, Odacchi's obsession with big boobs is crazy, right?"

Q: Mr. Oda! Heso! I noticed that the ruined island Balloon Terminal that Urouge was on recently had a ton of balloons stuck to it... Is it floating with the power of the balloons?!

--Kamiki

A: You were looking very closely (^ ^). That's right! Balloons are packed full of helium gas, the very personification of the "desire to fly." We've all seen what happens when a child lets go of a Balloon and it flies away to much crying



WHAH

KUH BOM DA

FLUBBA AHH

GA UEAAHH!!

BWAH

and screaming. So where do those Balloons go? That's right: to this, the final destination of all Balloons, Balloon Terminal. It's a sky island Born from the carelessness of children, wandering the skies. At one point a culture flourished atop it, then died out, But it still flies on.



BWAT

HADDA GUG

THOD YUZA

DEAH!!!

Chapter 803: ELEPHANT CLIMBING



REQUEST: "FRANKY RACING A SHARK IN A SHIP DESIGNED BY USOPP" BY GEZIO FROM FUKUSHIMA











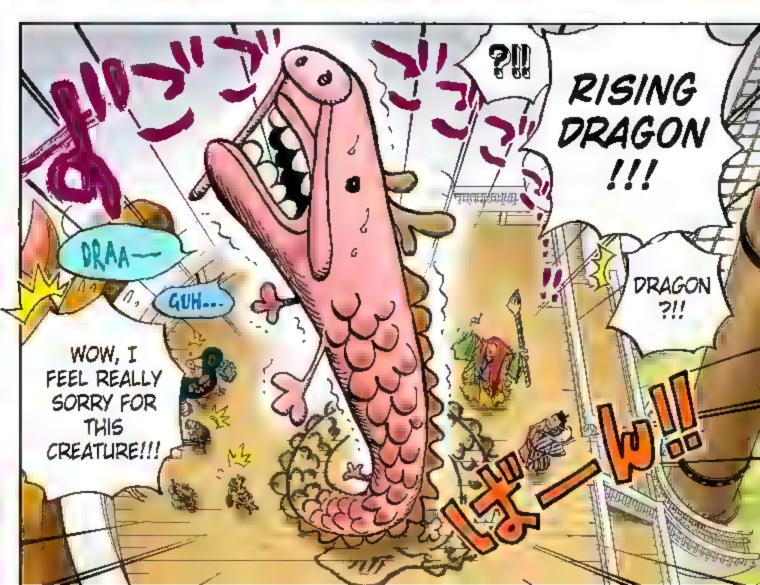




































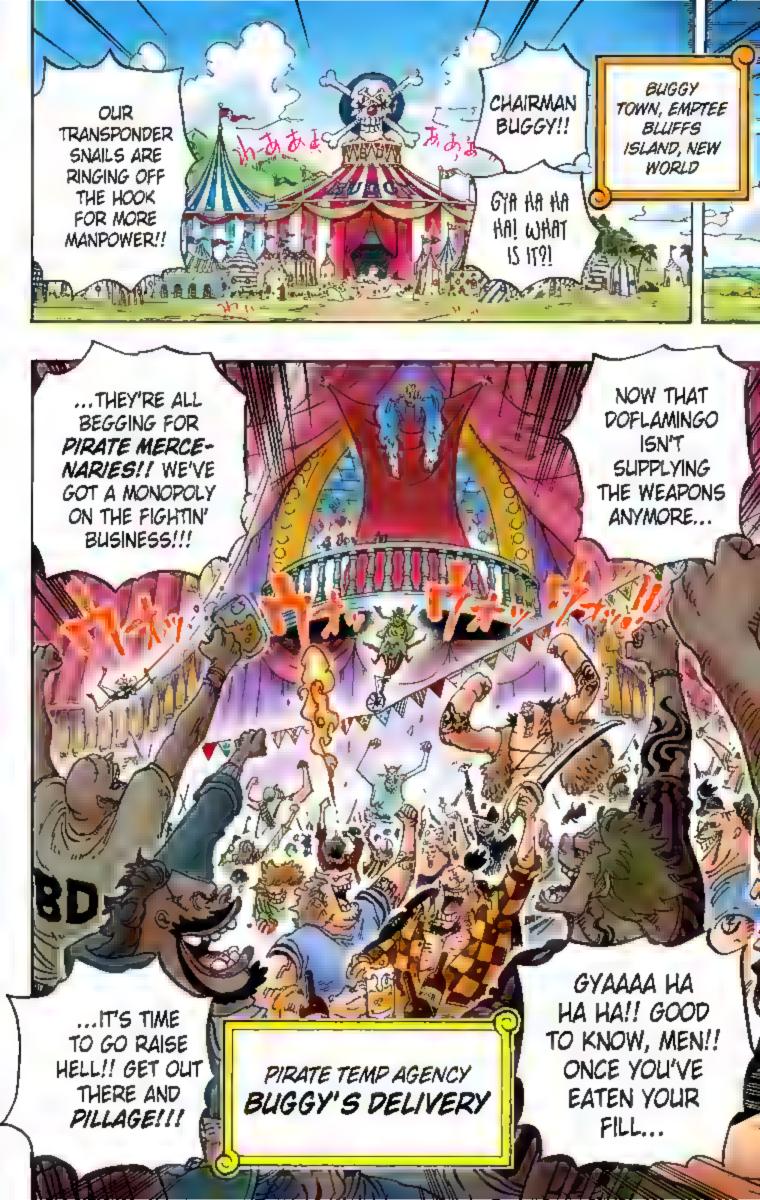




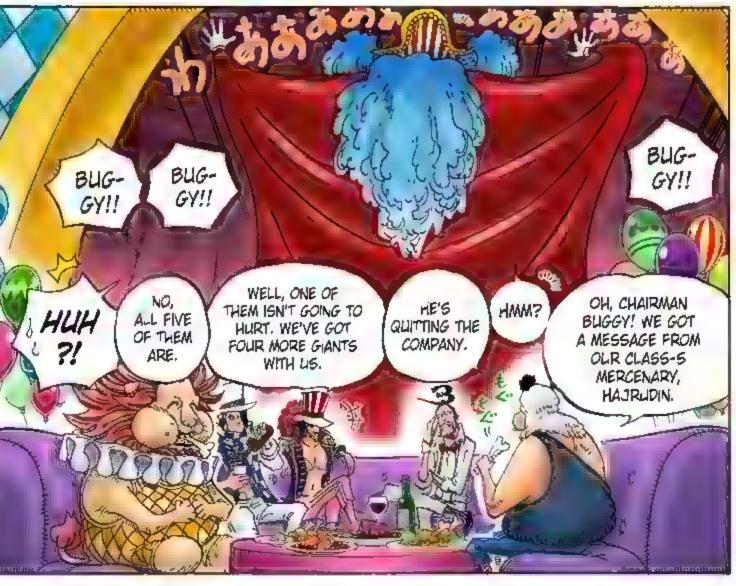
I WAS PRETTY MUCH KNOCKED OUT AND UNABLE TO CONTACT YOU. WHERE IN THE WORLD WERE YOU...? EMPEROR OF THE SEA, BLACKBEARD PIRATES FIFTH SHIP CAPTAIN DEMON SHERIFF LAFFITTE



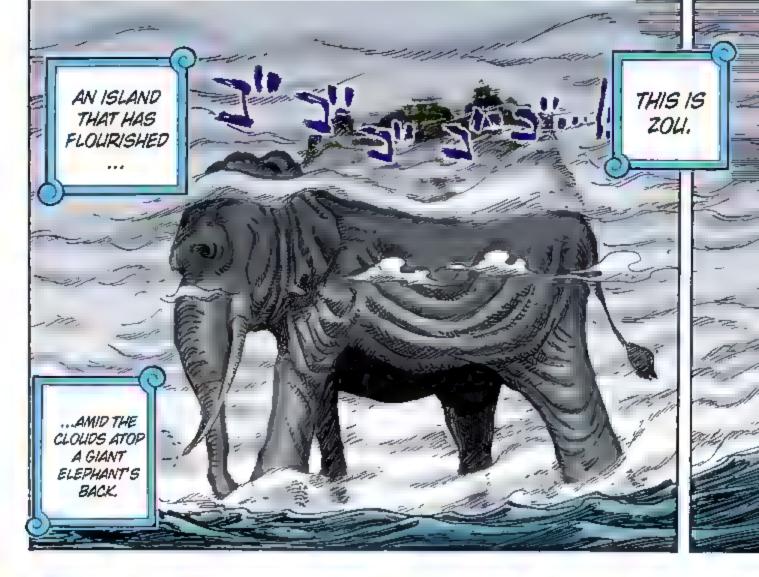


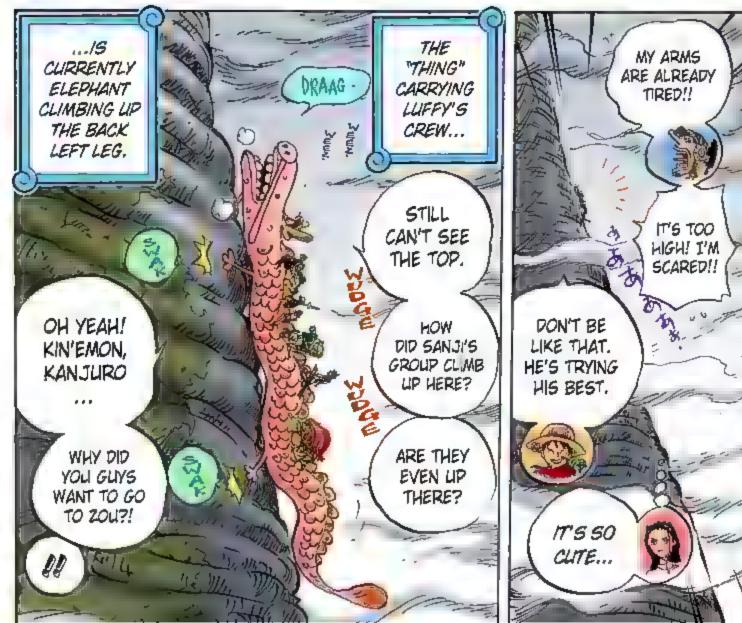
















...AND THAT OUR
OTHER COMPANION,
LOST AT SEA, HAS
ARRIVED HERE
AS WELL... THE
NINJA, RAIZO!!



WE
WANT TO
KNOW THAT
MOMONOSUKE IS
SAFE...

INDEED...
WHEN WE
FIRST LEFT
WANO, IT WAS
ZOU THAT
WAS OUR
DESTINATION!!







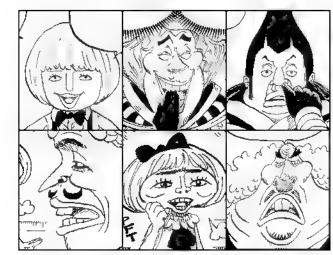




Q: So why do all the nobles of Goa Kingdom (aside from Sabo) and

the Celestial Dragons (aside from Dofy and his family) look so ugly? Is it because they're so ugly on the inside? Knowing you, there's a verrrry deep reason, so I would love to hear it.

--Neverending Summer Vacation Homework (cry)



A: Well, you see,

I really hate those guys!!

The way they abuse their power like that! I don't understand what makes them so special. Well, if they're not going to have a shred of kindness and decency, then I'm gonna draw 'em with weird faces!!! ...Oh! \(\frac{1}{2} \)

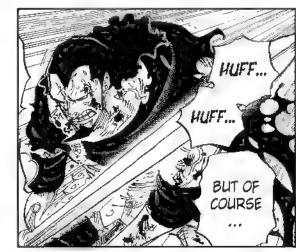
Sorry. I got carried away there.

Q: After the fight with Diamante, I thought it was odd that Rebecca's cape was so torn, given that Robin was keeping her safe. Upon closer look, it seems that she ripped it up to tend to Kyros's wounds. Aren't you worried this might be a little too sexy?

--Peko

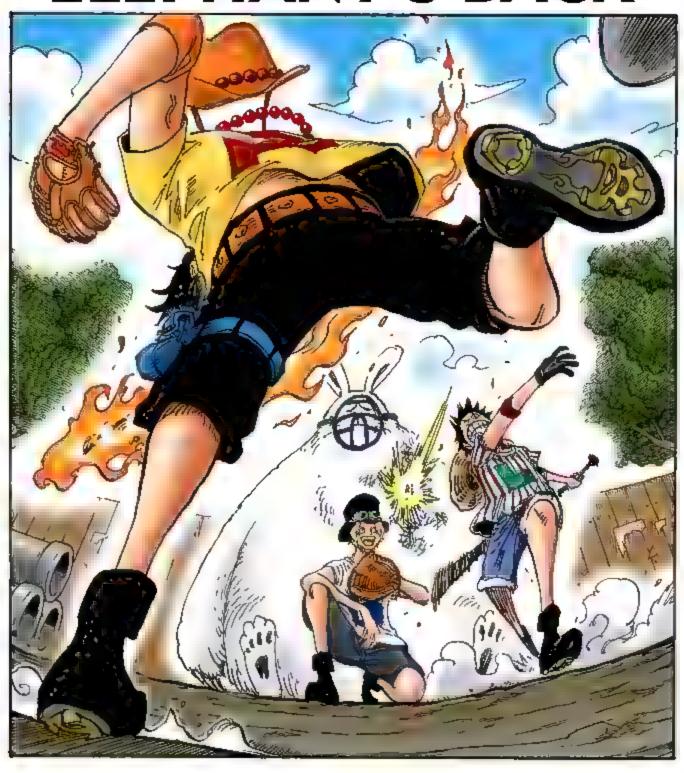
A: I am in admiration of your imagination and

observation! That's right. Rebecca used her cape to staunch the bleeding for Kyros. At first, I was going to have her use a lot more of her cape for first aid, but it was really getting much too sexy! So I held back and only ripped half as much of her cape!! Whew, that's better!! Rebecca really needs that cape!!





Chapter 804: ADVENTURE IN THE LAND ATOP THE ELEPHANT'S BACK



REQUEST: "ACE THE PITCHER AND SABO THE CATCHER PLAYING BASEBALL WITH A LAPIN" BY CHIETH FROM NISHINOMIYA





INDEED. "TETETE" IS THE SOUND RAIZO MAKES AS HE RUNS.























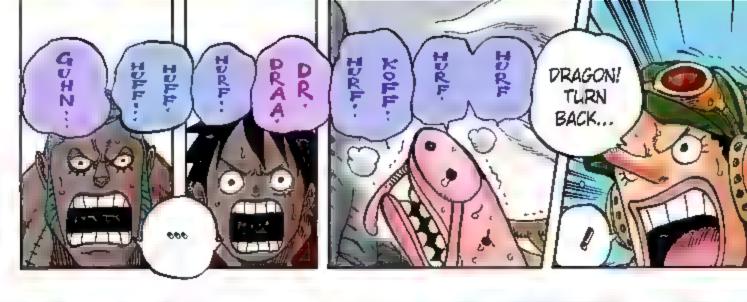


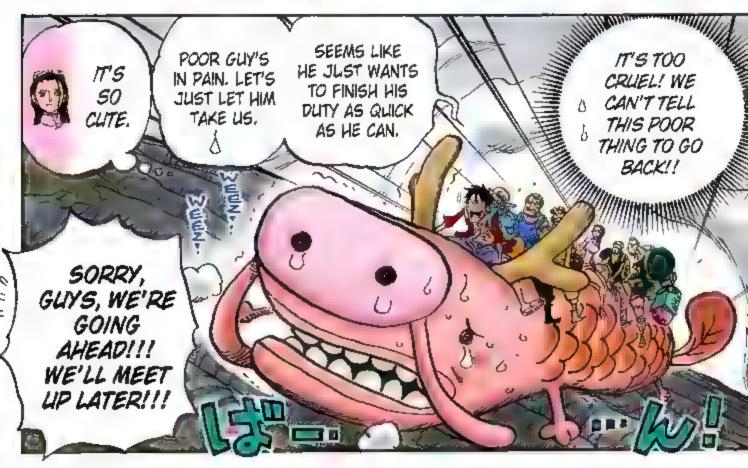


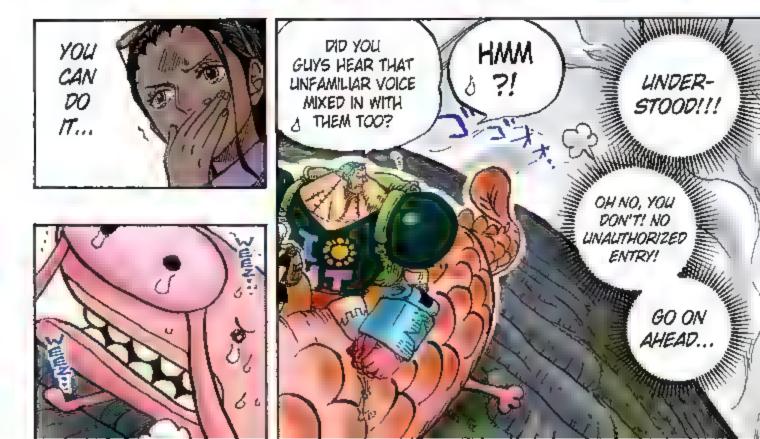
HEY,

dr*ago*n!



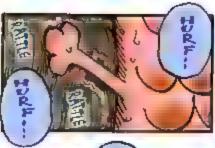






















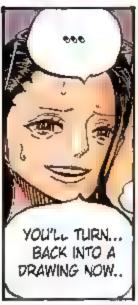


























































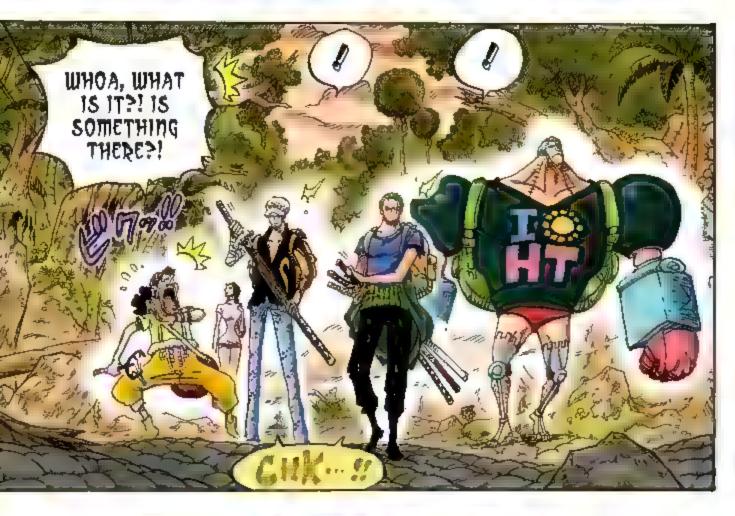












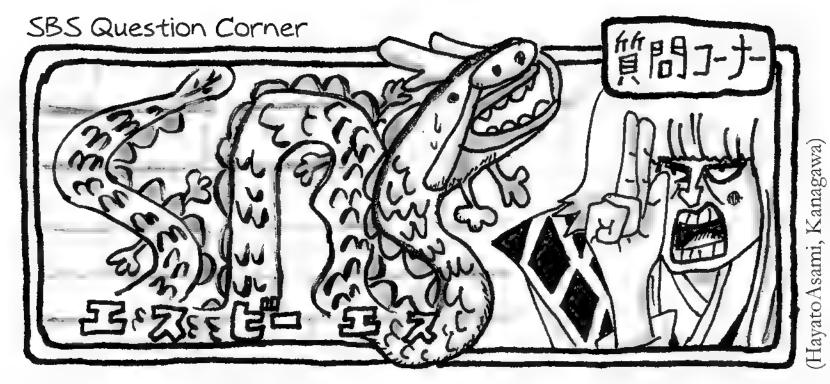












Q: Hello, Oda Sensei. I noticed that on the cover page of Chapter 766, if you read the top character on each menu item from left to right, it spells out (redacted). Also, there's (redacted), (redacted) and (redacted)!! This chapter was in the same issue of *Weekly Shonen Jump* as the final installment of *Naruto*, right? I guess it must have been a very special manga for you.

--Gokira

A: Yes, you're right about that. But it is a "hidden message," you see, and I'm not going to reveal my secret on my own, so I chose to omit the answer from this letter. But I did get many curious questions from people who only read the collected volumes, so I decided I ought to explain the situation and my thoughts on it. Of course, I'm sure everyone knows about the ninja manga named Naruto, which concluded its run after

fifteen long years in Shonen Jump. The cover of the One Piece chapter from that final issue was this. >> There are a number of messages hidden in it. Many people seem to think that One Piece and Naruto are enemies, But as a matter of fact, I've been a close friend of Masashi Kishimoto, the author, for years (laughs). With how fierce the competition is to stay in the pages of Jump, I was delighted to have company for so long. It also helps that we're the same age. At this moment. Kishimoto has escaped the hell of weekly serialization and is kicking Back, doing a Bit of work here and there, and generally relaxing and enjoying himself. (^ ^)

Chapter 766: SMILE



*The first jetters of each menu sign spell out "Naruto, otsukare-san deshita" (Thanks for the great run, Naruto!)



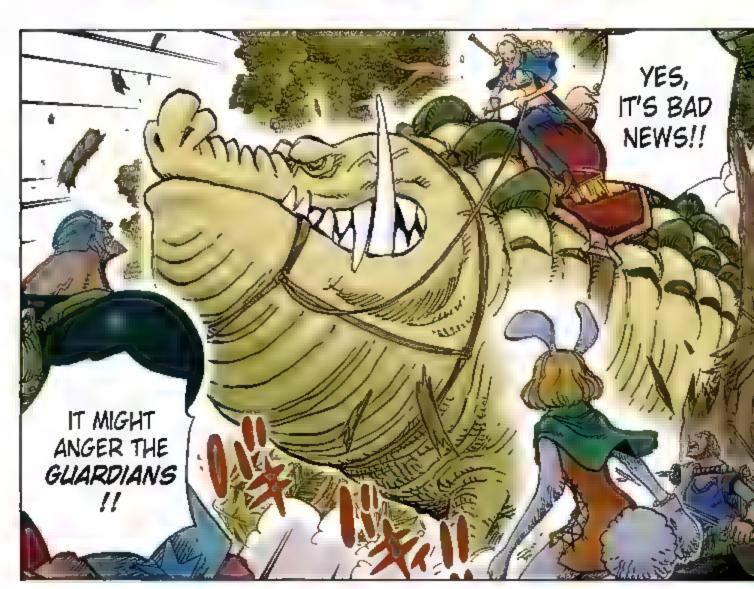
Chapter 805: THE MINKS



LIMITED COVER SERIES, NO. 22, DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 1: "NEWS COOS TRAVEL TO THE ENDS OF THE SEA"











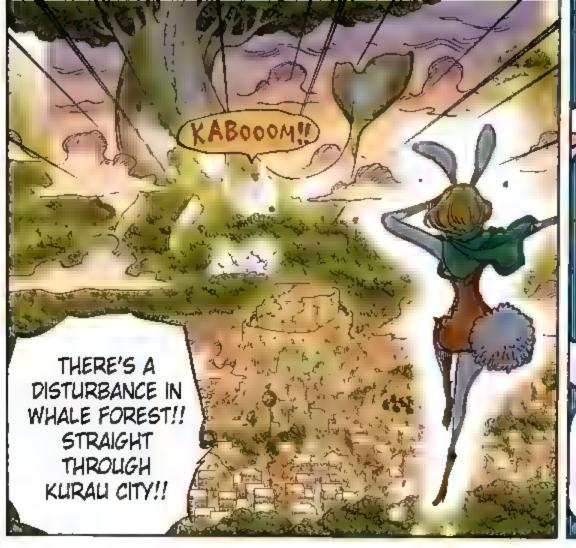








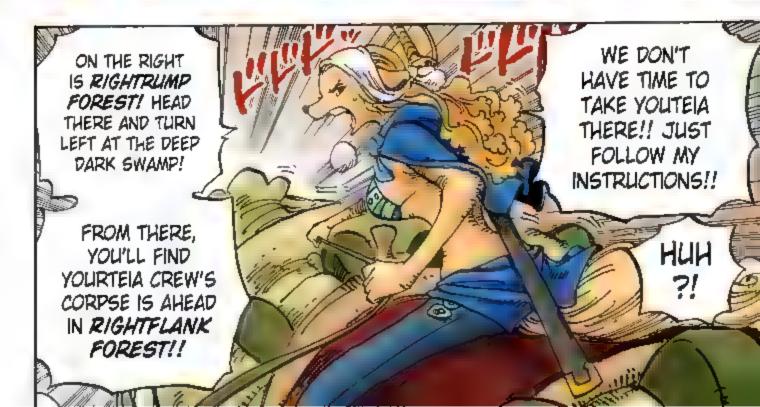




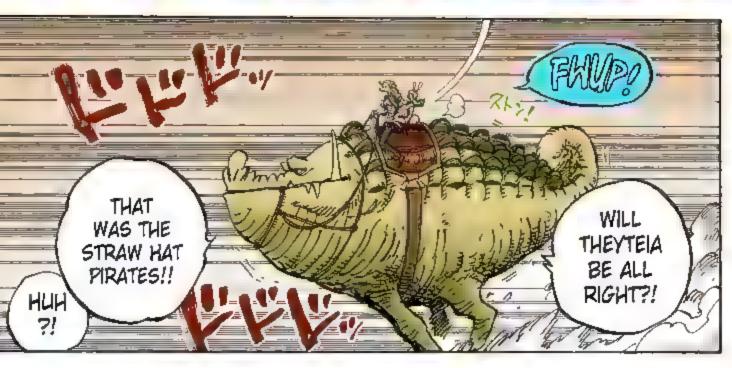
















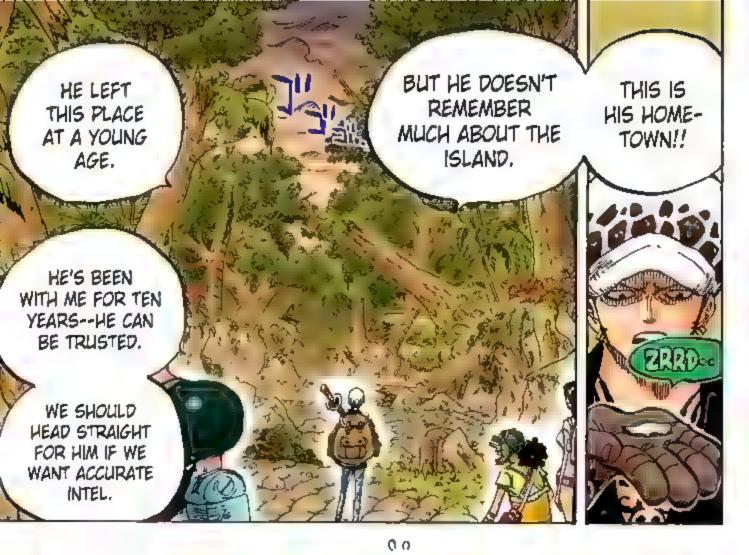




















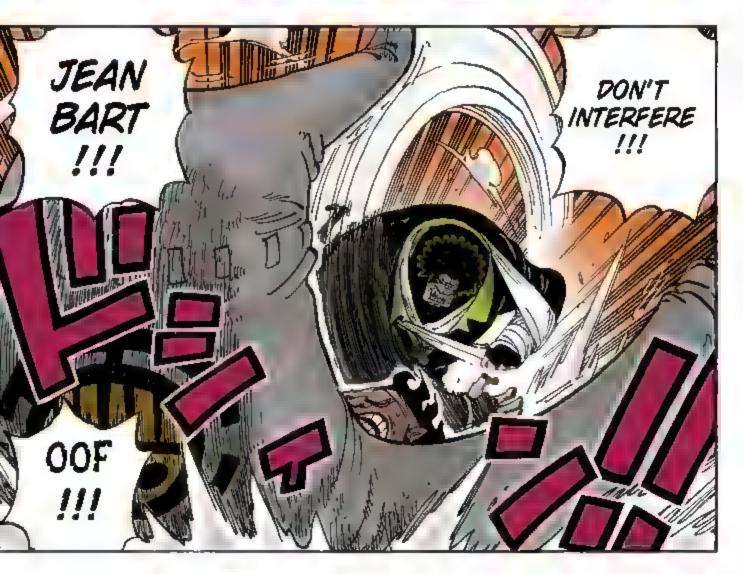




























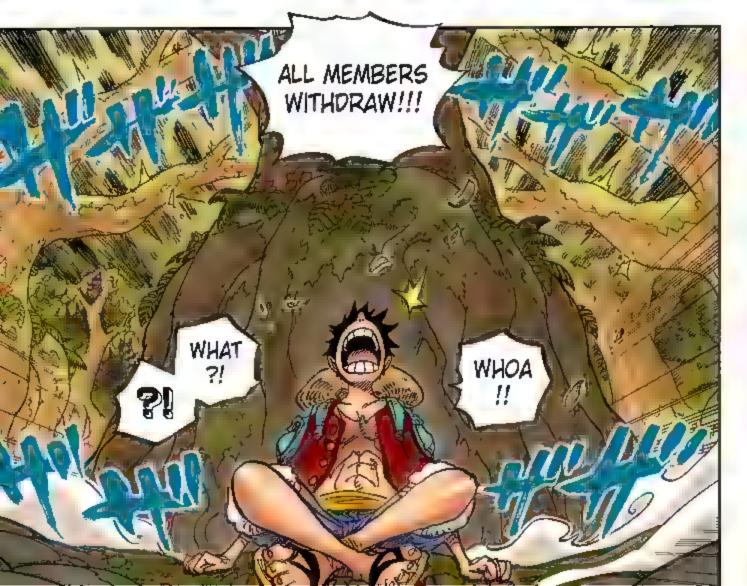




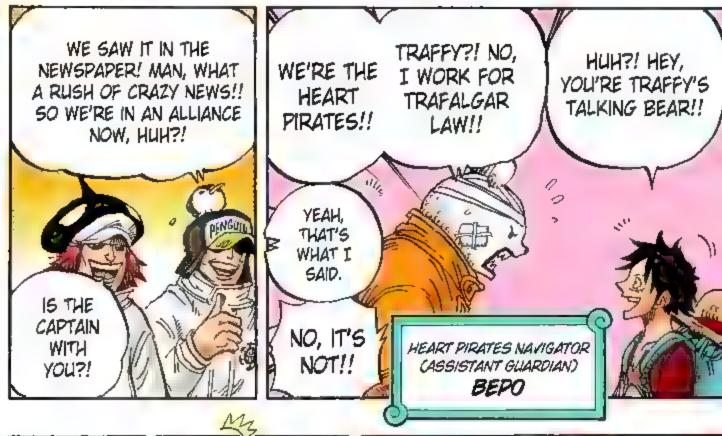






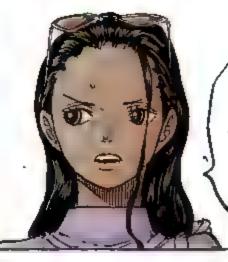












I THINK WE
CAN ASSUME
THAT THIS WAS
AN ATTACK OF
SOME KIND.

KURAU CITY, MIDDLE OF THE ELEPHANT'S BACK

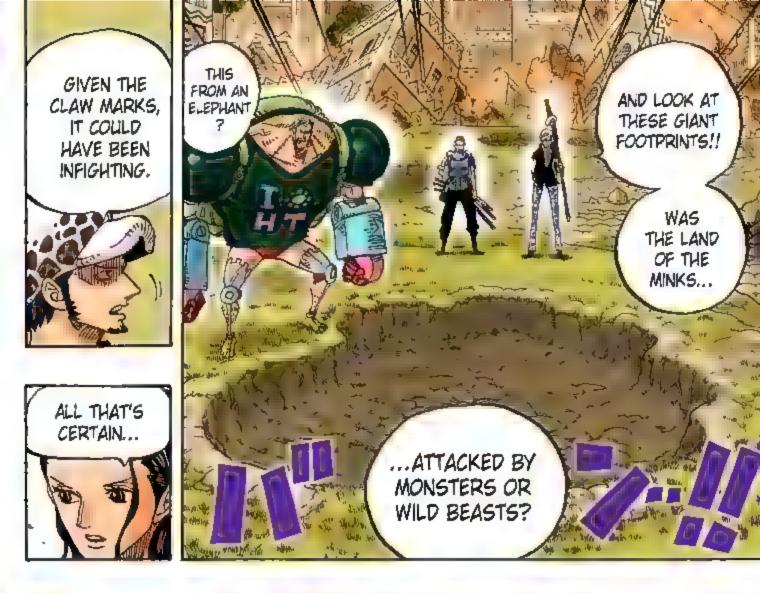


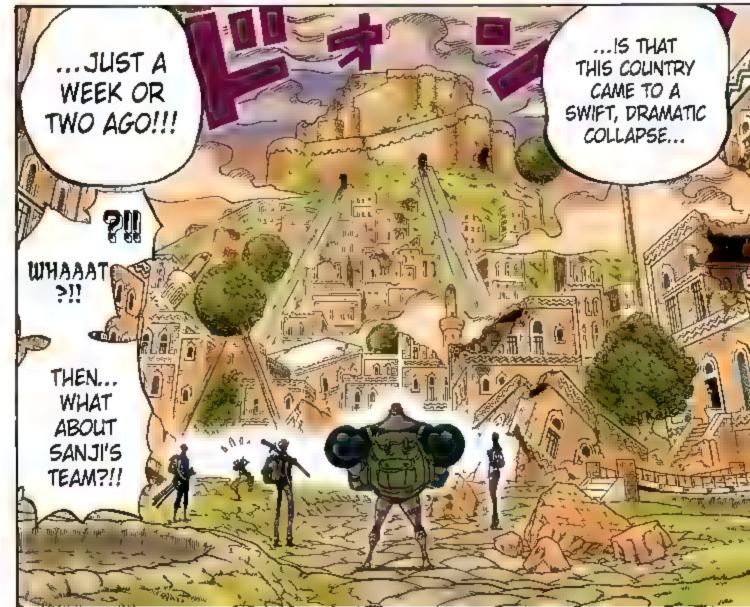
























- Q: I have a request. Please draw the childhood versions of the Don Quixote Family! --Invincible Gum-Gum
- A: Okay, sure. I'll skip the ones I've already drawn as kids.



That's all for the SBS! See you next volume!!



Chapter 806: AT RIGHTFLANK FORTRESS



DECKS OF THE WORLD, 500-MILLION-MAN ARC, VOL. 2: "WINDMILL VILLAGE"











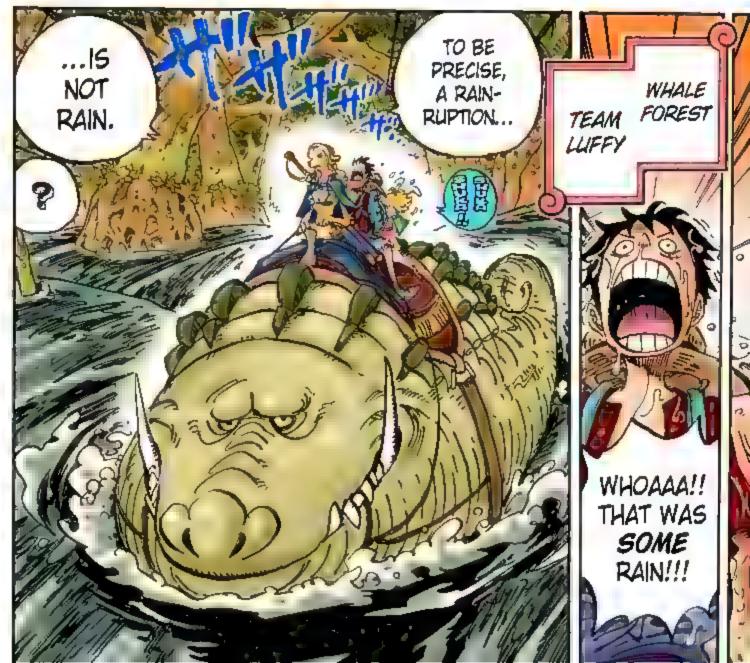


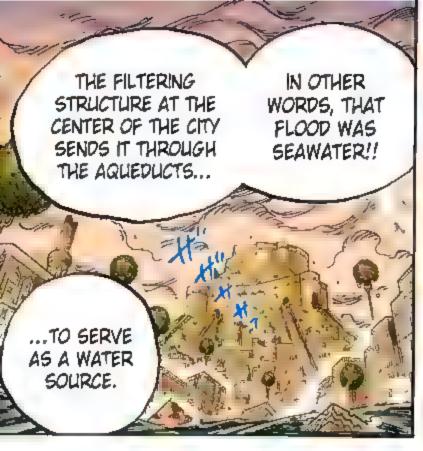
















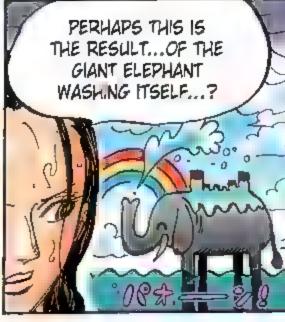








































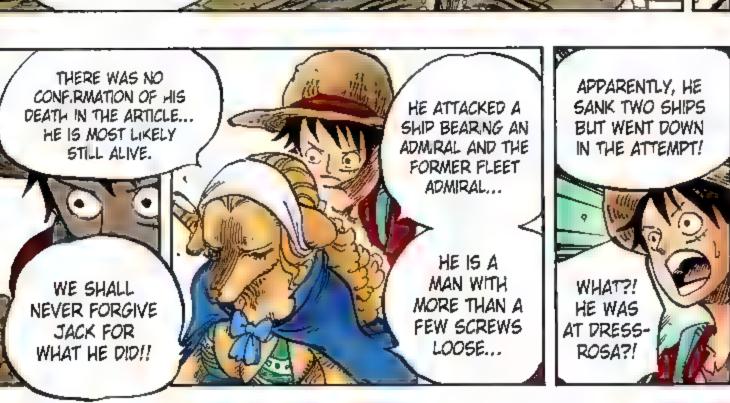


















WHERE DID
SHE EAT YOU,
LUFFY?! DO
YOU STILL
HAVE ALL
YOUR LIMBS?!

































WE HAVE VERY

SPECIAL

GUESTS!!!

WHAT?!

















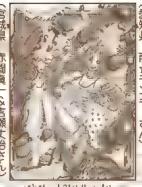




ゾロのフィギュア// 斬られそう//



コラボ切り絵/ 焼とトラ勇//



従順な実力派姉妹/ モネ&シュガー。

(静岡県 カロンさん)



お見知りおきを // 7人の予分達 //



美しい!! 繊細な貼り絵ロビン!!



海の平和を守る者達



心態されました文章 イラスト等の表情能は 東京社 福岡 - 東京社が出版 電子化による神社 ロップクラン 提続されることがあります 福祉の部分 、文章 イラスト等は 福祉更大はることがあります なお 返婚の際の影響物は - 元前回転換後 "能養されます」なか、イラスト等を保存しておされるよい場合は、はビーをとってから、「心事くださいまた」お名前く オールテを掲載されたくない場合は、その皆を推定してください。



(京都府 櫻井幸輔さん)



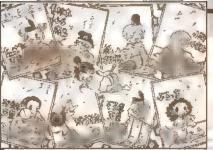
ほんとか?



大気篙し!!! 小さくとも力強い トンタッタ!!



よくできたフィギュア・・・達ーう!! えんぴつ<u>歯</u>です!! すごい迫力!! 大貴だァ!!



麦わらの一味百人一首/



始まるぞー! ナミ姉さんのお絵描きコーナー!



ハコフィギュア//-ドレスローザの仲間達//



七福神にも敗けぬ神々しさ ハンコック♡





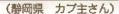
ヴソヴプ様より告知。



[ONE PIECE.com]で「ウソップギャラリー海賊団」がカラーで見れるそ!! 惜しくもコミックスに載れなかったクルー達の作品も厳選公開だ!!

ワンピース ドットコム







ベタベタ貼り絵/ うまいもんだ!!



みよ! ギア4の肉体を立体化!!



幻獣さえもまとう剣!! ゾロ。

(東京都 きゃすやサン)

(神奈川県 川口紘佑さん)



ウエスタンロビンの超射撃//



拡大する麦わらの一味!!

(奈良県 クポミさん)



今なら小遣いくれそうな 優しい首のナミ♡





木死鳥マルコ/ 今どこに!?

(埼玉県 朝倉ユリさん)



何て美しい絵/愛は無償。

岡田雅代さん)。



歌舞伎の世界のお姫様違♡



・絵・作者にお手紙全部ココ!!



アニメの人々・声優さんへのお手紙ココ!!







かっこいいぜ、影と剣士の コントラスト。迷子かな?



鬣とナミさん♡ さわやか/



敵なし! 麦わら大船団っ!!



田島早苗さん)

にぶい戦上と恋する姫♡



猛獣もビビる悪ガキ共のお通りだ!!



悪夢を覚せる! まるで簡のサーカス団/ ドフラミンゴファミリー!



何コレ、カッケー!!! 劉士ブルック!!vs.リューマ!!







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尾田栄一郎

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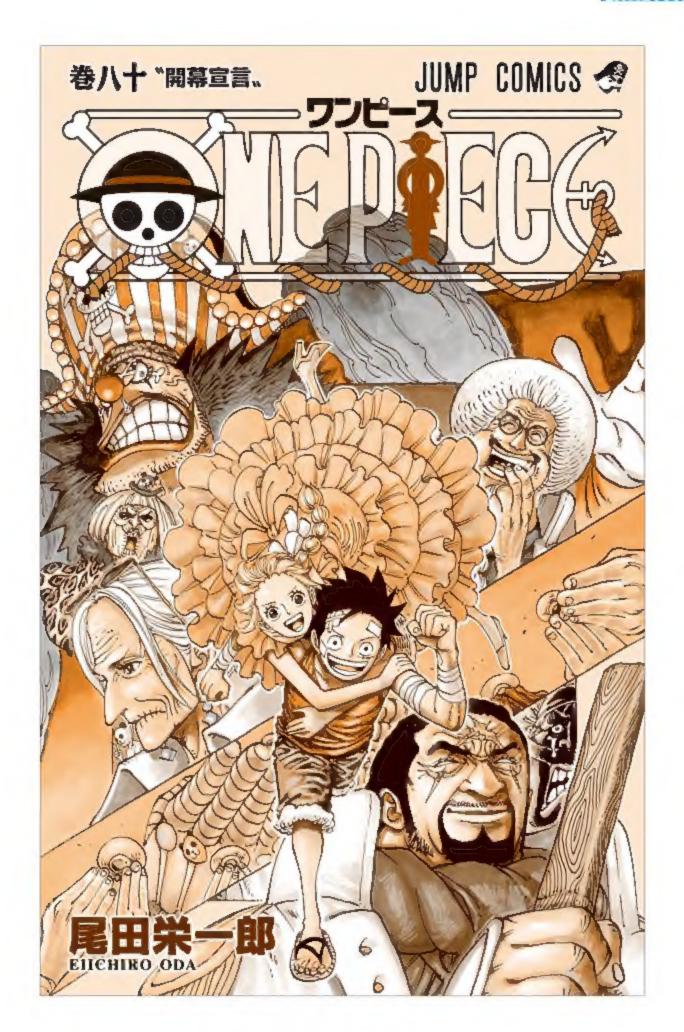


尾田栄一郎

80巻!始まるよー!! お~りがっとね/5/13枚♪」………「10枚♪」「1枚♪」「2枚♪」「3枚♪」………「10枚♪」 「1枚♪」「2枚♪」「3枚♪」………「10枚♪」 「本直さ♪」「若さ♪」親友♪」 「素直さ♪」「若さ♪」親友♪」 「素直さ♪」「若さ♪」親友♪」 「参しりがっとね♪。かわいい歌だ。 あーりがっとね♪。かわいい歌だ。 懐かしい。 最近の子達もこの歌で縄跳びをするんだなあ。 昔からあったけど、

郵便屋さんの~落っとしもの♪

背表紙・カバー折り返し



本体·表紙

※表記はコミックス発売当時のものになります。